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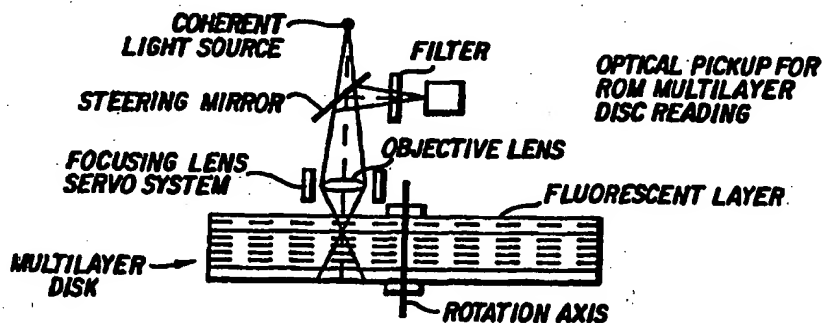
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(54) Title: OPTICAL PICKUP FOR 3-D DATA STORAGE READING FROM THE MULTILAYER FLUORESCENT OPTICAL DISK



(57) Abstract

An optical pickup providing 3-D reading of the binary information from a medium (Multilayer disk) by fluorescent sites excitation. A 2-D information at a separate layer is recorded by chemical transformation of the photosensitive material from one stable molecular form A (non fluorescent) to stable molecular form B (fluorescent) via UV light illumination. The apparatus includes reading laser beam (Coherent light source), which induces the fluorescence in the whole volume confined within conical surface of the focused beam, active medium (Multilayer disk), detector for detection of the fluorescence at the wavelength different from the excitation wavelength, and spectral, spatial and electronic filtration (Filter) for filtering the detected signal in order to extract signal from the noise fluorescence coming from the out-of-focus layers.

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OPTICAL PICKUP FOR 3-D DATA STORAGE READING FROM THE MULTILAYER FLUORESCENT OPTICAL DISK

FIELD OF INVENTION

5 The present invention generally concerns the principles of reading the information from multilayer fluorescent optical media and design of reading device which can realize this function.

 The present invention particularly concerns the methods and apparatus to read the stored memory from the read only 3-D optical memory (CD ROM) and
10 includes: (i) only one, focused to the desired layer, reading laser beam, which induces the fluorescence in the whole volume confined within conical surface of focused beam, (ii) active medium which possesses the fluorescing properties and is organized in a form of multilayer optical disc.

 The present invention concerns the special photosensitive material utilization
15 to record and replicate the 3-D read only optical disks.

BACKGROUND OF THE INVENTION

 There is a growing demand in a cheap and reliable carrier of digital information for computers, video systems, multimedia, etc. This carrier should have
20 a storage capacity in excess of 10^{10} bytes, fast access time, high transfer rate and long term stability.

 Digital information is recorded at high density (about 10^8 bytes per square inch) using optical and magnetic methods. Optical and magneto-optical disks, magnetic disks and magnetic tapes are most popular carriers of digital information.
25 Optical methods have advantages over magnetic ones because of less restricted requirements to the components and environment. Parallel writing of information at mass production is another advantage of the optical memory. The information is usually written as local variations of thickness, refractive index or absorption coefficient of the media.

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The optical disk capacity is diffraction limited by a value of (disk area λ^{-2}) bits because only one binary value is stored in a diffraction limited pixel. Quadrupled capacity can be gained using "super resolution" at fractions of wavelengths. High density of information is received when 3-5 bits are stored in a single pit as a small variation of the pit length around diffraction limit. Precision optical, mechanical and electronic components as well as high quality media are required to realize this method.

The stacks of two or more disks is a way to increase the capacity of digital data carrier. Some problems of disks stack methods are listed below. They are the multiple reflections between the reflective surfaces, power losses at each information plane during the propagation of reading and reflected beams to and from the internal layers, interference of the light reflected from different layers, and beam distortions due to the optical aberrations. The aberrations appear when the optical path within the storage media is changed to read different information planes. High quality optical adhesives are required to assemble stack of disks, having on aberrations, bubbles, separations, inclusions as well as no mechanical, thermal and chemical impact on the disks. The information capacity of multi stack disks is limited in practice around 10^{10} bytes. These discs are composed of 2 structures of 2-3 information layers, the structures are attached together by back sides to double capacity of the disk to the value around $2 \cdot 10^{10}$ bytes.

Three dimensional (3-D) recording can dramatically increase the capacity of storage device. An optical memory enables to store the binary-stated information into a storage medium at very high density, each binary bit occupying a space only about wavelength in diameter, $\lambda^{-3} \sim 10^{12}$ bits/cm³. When practical limitations are taken into account it reduced to $10^{10} - 10^{11}$ bits/cm³.

The 3-D writing and reading was reported (J.H. Stricler, W.W. Webb, Optics Lett., 16, 1970, (1991); H. Ueki, Y. Kawata, S. Kawata, Applied Optics, 35, 2457, (1996); Y. KAWATA, R.Yuskaitis, T. Tanaka, T. Wilson, S. KAWATA, Applied Optics, 35, 2466, (1996);), using local changes of refractive index of the optical media. These local variations of refractive index result in the

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birefringence and variations of polarization of the reading beam transmitted through the media. The variations were measured and can be interpreted as a binary code. The signal is very weak requiring high power laser and highly sensitive detectors.

The 3-D regular structure of the information carrier acts as a material at a macro scale introducing the non informative depolarization and defocusing of the transmitted beam.

The variations of the refractive index of the media introduce the phase modulation located in the adjacent layers, diffraction and power losses. The measurement of the transmitted beam is conducted requiring two optical head (transmitting and receiving) from both sides of the carrier.

This optical solution is very complicated and expensive requiring simultaneous alignment of the heads to a diffraction limited spot, especially taking into account the variation of the required optical path, medium inhomogeneity, and carrier/heads movement perturbations. The data recording is possible only by the laser utilization - thus it does not allow to implement cheap replication method, like mask lithography.

Solidification/polymerization process results in non-controllable material deformation during the recording procedure. Afterwards, the volume induced strengthens may lead to the recorded site movements and information distortion. Thus, all mentioned above drawbacks will put obstacles in the way of converting this approach to be realized into the practical 3D-memory device.

First device for reading the information from the multilayer fluorescent medium was suggested by Russell, U.S. Patents 4,090,031 and 5,278,816, and was based on utilization of optical data layers with different color dyes or different fluorescent materials and selectively positioning of corresponding color filters in front of the light detector.

Further, the fluorescent 3-D memory and apparatus for retrieving the information was suggested by D.A. Pathenopoulos and R.M. Rentzepis, Science, 245,843, (1989). [5]., R.M. Rentzepis, U.S. Patent No. 5,268,862. The active

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material contains the photo chromic molecules having two isomeric forms. First isomeric form "A" is not fluorescent, it has absorption bands for UV radiation, and it is transferred to the second form "B" under the two visible photon absorption. The form B absorbs the two photon of reading radiation and fluoresces in the infrared
5 range.

The information is retrieved from the medium by a two-photon absorption process, and corresponding fluorescence at the point where two focused beams are crossed at the region having dimensions of λ^{-3} . Each beam should be formed by a picosecond or femtosecond pulse of light to provide the intensity required for both
10 writing and reading processes. This also means that two pulses should overlap in a time domain. The Rentzepis patent [6], was the first implementing the photo chrome materials for 3-D optical memory, and describing the principles and methods of two-photon rewritable 3-D apparatus.

Accordingly, this approach has also a series of drawbacks, which will hardly
15 permit it to be practically realized. First, the two-photon approach requires extremely high intensity laser pulses, $I \sim 10^{12} - 10^{13} \text{ W/cm}^2$, which in turn requires the femtosecond pulse width Ti:Sapphire lasers. Second, the μm -sized intersection of two focused laser beam required for 3-D reading would be very difficult or even impossible for practical realization. Third, the reliable, stable photochromic
20 material which may withstand multiple writing/erasing/reading cycles at a room temperature and posses the optical properties compatible with the existed miniature (diode) laser sources does not yet exist. Another problem is a long time required for writing of the information into the disk. The required time is about 10^5 sec, if optimistic information writing rate is 10^6 bits/sec. This makes the described solution
25 to be very expensive even for the mass production. Thus, all mentioned problems make the described method impractical for optical memory device.

There are many different physical principles based on transmission, holography, polarization e.t.c. for recording and reading the optical information, but only two of them based on the reflectivity and fluorescence provide simple,
30 convenient and reliable optical pick-up, where the same objective lens is used for

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both focusing the incoming light to the layer and collecting the out coming light for detection.

The 3-D optical data reading by one focused laser beam is inevitably followed by fluorescence of a large number of fluorescent cells from non addressed layers confined within the conical surface of the focused laser beam. There are several main drawbacks typical for all existed or described in a number of patents optical apparatus to readout from 3-D or multilayer disk structure:

1. Different intensity of reading laser at different information layers.
2. Different detected signal value coming from different information layers.
3. Strong noise from non addressed layers due to scattering and/or multiple reflection.
4. Dramatic reduction of Signal-to-Noise ratio.
5. Reading beam quality distortion associated with non uniform. refractive index distribution in a thick medium.
6. Spherical aberrations associated with thick medium and variable focus depth requirement.

The obvious disadvantage of the fluorescent principle is low coupling efficiency: while reflected signal value can easily reach 50-80% of incident light, the fluorescence light which is collected by the lens with $NA=0.6$ can not overcome 10% of incident light. Usually it is much less taking into account the pit absorption rate and fluorescence quantum efficiency of material. However this situation is dramatically changed when the multiple optical data layer system is considered. It would be demonstrated later that even for three data layer disc the detected signal value from reflective and fluorescent media becomes the same ~1% of incident light power. While the reflectivity signal will be completely lost due to the multiple reflection, and unavoidable attenuation during it's propagation through the reflective layers, the fluorescence output can be made completely free of noise.

30 Summary of the Invention.

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The present invention has been made in a view of the above circumstances and has an object to provide the principles of reading the information from multilayer fluorescent recording optical media and design of optical information reproducing apparatus which can realize this function.

5 The present invention particularly concerns

- (1) only one focused to the diffraction-limited spot size reading laser beam,
- (2) optical as well as electronic for selective detection of single bit information from the addressed layer and separation from the noise coming from all non addressed layers, which includes

10 (i) confocal aperture in front of detector in order to discriminate the background noise coming from non addressed layers

- (ii) filter or dichroic mirror in front of detector for detection of fluorescence at the wavelength different from the excitation wavelength,

15 (ii) electronic signal filtration means to cut down the low frequency modulated component associated with noise coming from non addressed layers,

- (3) optical means to provide the auto tracking and auto focusing error correction system which is suitable for non reflective, transparent
- 20 fluorescent media, which based on fluorescence signal from continuous tracks or fluorescent cells and photo diode array (4-section photo diode).

In order to achieve all these objects, specially designed optical information recording medium has been developed and described elsewhere (U.S. SN

60/032,521 - Patent pending file): (1) recording media in a form of multilayer

25 optical disc, with active layers possessing the fluorescing properties, are separated by space transparent layers; (2) all data layers are made of the same fluorescent material, and are substantially transparent for reading light and completely transparent for fluorescent light; and (3) the area occupied by fluorescent cells on the data surface does not exceed 10-20% of whole data area and absorption in the

30 fluorescent pit does not exceed 10-20%,

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The present invention provides the method and apparatus for multilayer optical data storage reading based on fluorescence signal detection from the media containing the active fluorescent material. The fluorescence process is induced by only one reading laser beam focused into the 3-D medium organized in a form of multilayer optical disc, where thin fluorescent layers with the information recorded as a sequence of fluorescent and non fluorescent cells are separated by thick space transparent layers, whose purpose is to prevent the information distortion in the recording process and to discriminate signal from noise in the reading process. The space layers should have strong absorption in the UV range and be completely transparent for both reading and fluorescence wavelengths.

Further, the invention provides the apparatus for multilayer optical data storage reading, where the reading laser intensity as well as the readout signal have substantially the same value independent on the position in depth of the data layer being readout. Another words such a disk structure provides the access to the desired layer without substantial aberrations, scattering, and attenuation of reading beam.

Furthermore, the invention provides the electronic means to separate the signal detected by the photo diode into the high and low frequency components, where high frequency component represents the data signal from the in-focus layer, and low frequency part is responsible for background noise coming from all out-of-focus layers.

Further, the invention provides the pinhole aperture confocally adjusted to the laser beam focus position on the fluorescent layer placed in front of detector, which reduces substantially the fluorescent light coming from non addressed layers.

Further, the invention provides the means for spectral filtration of the detected light, in order to avoid the laser radiation reflected and back scattered at the multilayer disc structure to reach the detector.

Further, the present invention provides the optical means to achieve the auto tracking and auto focusing error correction system which is suitable for transparent fluorescent media and is based on the fluorescence signal coming from either continuous fluorescent tracks or from fluorescent cells. The invented device includes

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the servo system which drives the objective lens and steering mirror to compensate the focusing and tracking errors by the auto tracking and auto focusing feedback signals from the photo diode array(4-section photo diode). It also provides the realignment of objective lens focus from one layer to other.

- 5 For successful operation of the auto focusing/auto tracking system the two types of track and cells recording format is suggested. In the first scheme the tracks are recorded at the layer surface in a form of continuous fluorescent lines and the information cells are placed between the tracks. In the second scheme the information cells are recorded exactly on the track lines.

10

Brief Description of the Drawings.

Fig.1 is a drawing of optical pickup for multilayer disc reading.

- 15 Fig.2 is another drawing of optical pickup with confocal aperture in front of detector.

Fig.3a,b is the enlarged cross-section of the focused laser beam with the multilayer disc structure. f -objective lens focus, s - distance between active layers, L - layer thickness, d_0 -focused beam spot size, $d(s)$ -beam spot size at the adjacent layer.

20

Fig.4 is the absorption and fluorescence spectra of photosensitive material inserted into the transparent polymer. The photo induced chemical transition from phase A to phase B represents the writing process. The fluorescence of the phase B illuminated by readout laser beam represents the reading process.

25

Fig.5 is the cross-sectional view of signal image on the surface of linear photo diode array (4-section photo diode) and description of auto focusing system operation for multilayer fluorescent disc.

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Fig.6 is the cross-sectional view of signal image on the surface of linear photo diode array (4-section photo diode) and description of auto tracking system operation for multilayer fluorescent disc.

- 5 Fig.7 is the view of active layer surface with the preferred position of recorded track lines and cells. a) cells are recorded between continuous track lines; b) cells are recorded at the track lines.

Detailed Description of the Preferred Embodiments.

- 10 When the photosensitive medium is illuminated by a proper wavelength light the chemical conversion from the non fluorescent form A to the fluorescent form B occurs. This conversion can be considered as a process of optical information recording and storage. The optical information can be written either by stepwise layer by layer data recording by direct one beam one-photon absorption of
- 15 light at 400-440nm, or by one beam two-photon absorption at 800-880nm and chemical conversion to the form B.

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$$\eta_{\text{coup}} = (NA/2)^2 \approx 0.09; \quad (\text{for } NA=0.6); \quad (1)$$

The fluorescence power obtained by illuminating the written cell of form B with size $d_0 \times d_0 \times l$ is determined by the reading laser power P_r , α_b -absorption coefficient of molecules in the form B at the excitation wavelength, and q_f -fluorescence quantum yield.

$$S_f = P_r \alpha_b l q_f; \quad (2)$$

Thus the expected photo diode signal is

$$S_{PD} = \eta_{\text{coup}} S_f; \quad (3)$$

and is related to the fact that the written cells $d_0=0.5\mu\text{m}$ cover only 0.1 part of whole layer area. Suppose we have the multilayer disc with $M=100$ layers, and $l=1-2\mu\text{m}$ active layer thickness. Let us estimate the optimal value of the optical density $\alpha_b l$ of written information, which on the one hand should be small enough to allow the light to reach the last active layer, and on the other hand should be large enough to absorb reasonable amount of light and provide sufficient fluorescence signal. For the beam propagating through the multilayer structure the absorption process is not uniform. The beam size at any layer situated out of focus is large and covers large surface part with some distribution of written and empty points. Therefore the optical density and correspondingly the absorption of out-of-focus layer is

$$D' = (d_0/\Delta)^2 \alpha_b l \sim 0.1 \alpha_b l; \quad (4)$$

where Δ is a track pitch and $k=(d_0/\Delta)^2$ - is a filling factor. The filling factor is the ratio of area occupied by fluorescent cells with respect to whole layer area. The optical density for the layer situated exactly at the focus is $D=\alpha_b l$. Therefore, the multilayer disc optical density should be

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$$D + D' = M(d_0/\Delta)^2 \alpha_b l \sim 10 \alpha_b l; \quad (5)$$

Thus, the maximal absorption coefficient allowed by multilayer structure is

$$\alpha_b = 5 \cdot 10^2 \text{ cm}^{-1}; \quad (6)$$

On the other hand the absorption coefficient of molecules in a form B is determined by the written molecular density N_B , or concentration C_B and extinction coefficient Σ_B ($N_B = C_B \cdot N_0 \cdot 10^{-3}$ - where $N_0 = 6 \cdot 10^{23} \text{ mol}^{-1}$ is the Avogadro number) and absorption cross-section σ_b .

$$\alpha_b = \Sigma_B C_B = \sigma_b N_B; \quad (7)$$

The written molecular density/concentration is a function of write laser power/intensity, α_a - absorption coefficient for a form A molecules. The number of photons absorbed in a focus of the diffraction - limited spot size d_0 and active layer thickness l is (q_a - quantum yield of chemical transition $A \rightarrow B$)

$$n_{ph} = P w \alpha_a l t_w / h \omega_w; \quad (8)$$

The molecular density of the form B is consequently

$$N_B = q_a n_{ph} = q_a P w \alpha_a t_w / S h \omega_w = q_a J_w \alpha_a / h \omega_w; \quad (9)$$

where P_w , t_w , J_w , $h \omega_w$ - are the writing laser power, pulse width, energy flux per pulse and photon energy, $S = \pi d_0^2 / 4$ - focused beam cross-section.

Typical extinction coefficient for the photosensitive/ photo chromic material is $\Sigma_{A, B} \sim 10^4 \text{ l/mol} \cdot \text{cm}$. The maximal concentration of active material in a form B can be obtained from the Eq.(7).

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$$C_B = \alpha_b / \Sigma_B = 5 \cdot 10^{-2} \text{ mol/l} = 5 \cdot 10^{-5} \text{ mol/cm}^3; \quad N_B = N_0 C_B = 3 \cdot 10^{19} \text{ cm}^{-3}; \quad (10)$$

Typical concentration for molecules in a form A is $C_A = 0.1$, thus $N_A = 6 \cdot 10^{19} \text{ cm}^{-3}$. In order to estimate the writing laser power required to create such density of molecules in a form B, one should consider the Eq.(9, 10). Substituting the value of N_B and using the following parameters, $q_a = 0.2$, $t_w = 10^{-6} \text{ s}$, $h\nu_w = 3 \cdot 10^{-19} \text{ J}$, one obtains

$$P_w = N_B S h\nu_w / q_a \alpha_a t_w = 1 \text{ mW}; \quad (11)$$

Thus, the writing laser power about 1mw is enough to create the maximal optical density allowed by the multilayer disc structure.

This consideration demonstrates the unique sensitivity of a new technique for optical data storage, based on the fluorescence of the written cells under the reading laser beam illumination. The properties of the photochromic materials used for such purposes allow to utilize the CW diode lasers for both writing and reading procedures. Concluding this consideration we included in a Table 1 all parameters specifying the material as well as writing/reading laser properties.

Table 1

20	Irreversible photosensitive material for 3-D CD ROM disc.		Writing laser parameters	Reading laser parameters
	$\Sigma_A = 10^4 \text{ ltr/mol cm}$	$\Sigma_B = 10^4 \text{ ltr/mol cm}$	$P_w = 1 \text{ mW}$	$P_r = 0.1 \text{ mW}$
	$\sigma_a = 1.6 \cdot 10^{-17} \text{ cm}^2$	$\sigma_b = 1.6 \cdot 10^{-17} \text{ cm}^2$	$\lambda_w = 440 \text{ nm}$	$\lambda_r = 650 \text{ nm}$
	$\alpha_a = 1000 \text{ cm}^{-1}$	$\alpha_b = 500 \text{ cm}^{-1}$	$t_w = 10^{-6} \text{ s}$	$t_r = 10^{-6} \text{ s}$
25	$N_A = 6 \cdot 10^{19} \text{ cm}^{-3}$	$N_B = 3 \cdot 10^{19} \text{ cm}^{-3}$	$d_0 = 0.5 \mu\text{m}$	$d_0 = 0.7 \mu\text{m}$
	$C_A = 0.1 \text{ mol/ltr}$	$C_B = 0.05 \text{ mol/ltr}$	$NA = 0.5$	$NA = 0.5$
	$q_a = 0.2$	$q_b = 0.5$		$\eta_{tr} = 0.01$
	Number of layers	100		$S_f = 10^{-5} \text{ W}$
	Layer thickness	$2 \mu\text{m}$		$S_{PD} = 10^{-7} \text{ W}$

30 Typical photosensitive material required for CD/CD ROM type optical data storage should have two stable, non degraded isomeric phases A (non fluorescent) and B(fluorescent). By absorbing the photon with frequency ν_w the molecule being in a phase

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A is irreversibly transferred to the phase B. The light absorption in a phase B results in a fluorescence at the longer wavelength. Typical absorption and fluorescence spectra for such photosensitive material having both, phase A and B, is shown in the Fig.4.

The writing process can be provided either by one photon absorption at the 400-
5 440nm wavelength or by two-photon absorption at the 800-880nm wavelength and irreversible chemical conversion to the phase B. The reading process is achieved by illuminating the written sites by laser beam at the 620-680nm wavelength and the fluorescence detection at the 670-730nm. Typical values for extinction coefficients $\Sigma_{A, B}$ ~6000-10000mol/ltr cm, the quantum yield for A→B chemical conversion is $q_A \sim 0.2$, and
10 for the phase B fluorescence is $q_B \sim 0.5$. The concentration of the photosensitive compound in the plastic substrate can reach $C_A \sim 0.1-0.3$ mol/ltr. There is well known wide group of photosensitive materials, possessing such parameters.

According to the first embodiment of the present invention the apparatus for multilayer optical data storage reading, and multilayer disk structure provide the reading
15 laser intensity as well as the readout signal to have substantially the same value independent on the position in depth of the data layer being readout.

As it was already mentioned the multilayer disk structure provides thin 0.5-1 micron information layers filled with fluorescent cells, occupying only $k=10-20\%$ of whole layer area (k -cells filling factor), with absorption coefficient about 10-20%, whereas the
20 rest is completely transparent for reading laser. Such a disk structure provides about 10% of reading light absorption on the addressed layer and only 1-2% losses Eq.4 on the non addressed layer. Therefore, the reading laser intensity achieving, for example, the 20th layer, will have only factor of 2 reduction as compare with the intensity at the first layer. It follows that the detected signal value which is linearly proportional to the reading laser
25 intensity will also be independent on the depth of readout layer. This provides a substantial advantage over all existed multilayer disk structures and enables to solve at least four of main drawbacks mentioned in the Background of the Invention. Moreover, since the multilayer disk structure and manufacturing technology described elsewhere does not require areas or layers with different refractive index value it allows to overcome or at
30 least simplify the spherical aberration problem. Actually all materials used for multilayer disk formation have the same or slightly different refractive index: polycarbonate, PMMA,

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PVA, PVB, etc. Therefore it substantially simplifies the problem and requires the standard and wellknown procedure to compensate spherical aberrations in a thick uniform plane substrate.

According to the second embodiment of the present invention the optical pickup
5 for multilayer fluorescent disc reading is demonstrated in the Figs. 1 and 2. The circualized and collimated radiation from the CW diode laser at 620-680nm, 3-5mW power is directed by the steering mirror and focused by the objective lens to the arbitrary layer within the multilayer disc. The focus replacement from one layer to another is provided by implementing the conventional CD ROM pickup objective lens servo mechanism, which
10 controls focusing errors and enables lens translation along z-axis within 1-3mm.

The fluorescence light induced by the reading laser illumination of recorded cells is collected by the same objective lens and through the dichrioc mirror, is delivered to the photo diode detector.

In contrast to the Rentzepis approach [5,6], our method of medium excitation by
15 using the only one focused laser beam excites simultaneously huge amount of fluorescent cells in a whole volume confined within the conical surfaces (Fig.3). Therefore the reading of single bit of information from the isolated pit is provided at the detection stage.

First method to select the signal from huge background noise is based on a different modulation frequency of the fluorescent light coming from different layers, Fig.3.
20 The CW laser illumination of the rotated optical disc results in an amplitude modulation of the fluorescence output. However, the characteristic modulation frequency is realized to be different for different layers and is determined by the distance between layer. While at the in-focus layer the micron sized shift of the disc position will result in 100% amplitude modulation, at the adjacent layer the same shift will make negligible change in
25 the fluorescence output. It happens because at the in-focus layer the diffraction -limited laser spot illuminates the only single pit, while at the adjacent layer the laser spot size is 60 μ m and it simultaneously covers about 3600 cells. At the micron -sized shift of the laser spot position the only small amount of new cells ~ 60 cells will appear inside the laser spot size. Another words, the modulation frequency value of fluorescence light coming from
30 out-of-focus layer is 60 times lower than the same one for the light coming from in-focus

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layer. This ratio permits to provide good filtration of the detected signal to read the information only from the single pit.

Supposing the distribution of the fluorescent and non fluorescent pit position at the 2-D layer surface one can estimate the pit number deviation and signal modulation depth
5 at the adjacent layer as

$$\delta N = \sqrt{N} \approx 8; \quad \delta I/I = \sqrt{N/N^2} \approx 2 \cdot 10^{-3}; \quad (12)$$

Taking into account the layer filling rate $k = 0.2$ (the surface covered by fluorescent
10 pit with respect to whole surface) and the noise value accumulated from all out-of-focus layers one can determine the detected carrier -to-noise ratio

$$C/N = [k \sum \delta I_m / I_m]^{-1} = [1.5 k \delta I/I]^{-1} \approx 1.6 \cdot 10^3 \approx 30 \text{db}; \quad (13)$$

15 In addition to the photo diode electronic signal filtration further signal extraction and S/N ratio improvement can be provided by spatial separation of the light coming from different layers. In order to make such spatial selection the additional imaging lens and confocal pinhole[6] should be inserted in front of photo diode, Fig.2.

The aperture is positioned exactly at the plane which conjugates to the light source
20 plane. When the reading beam is precisely focused on the active layer surface $\pm 1 \mu\text{m}$, the image size of the fluorescent site at the focal plane of the image lens is about d_0 - the illuminated site at the layer. The illuminated site size at the adjacent layer will be about ($s = 50 \mu\text{m}$ - distance between active layers, $b = 2.5 d_0$ - waist confocal parameter), Fig.3

$$25 \quad d(s) = 2d_0 \ s/b = 2s \ NA = 60 \mu\text{m}; \quad (14)$$

Thus, the aperture with diameter $1-2 \mu\text{m}$ placed at the focal plane of the image lens will transmit all light from the point at the desired layer and cut-off the light from the adjacent layer with a factor 10^{-4} , providing the negligible cross talk between the adjacent
30 layers. The specially designed four part PD will provide simultaneously the detection of the focusing and tracking error signals. In order to fulfill the whole PD surface it should

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be placed about 100-200 μ m below the image lens focal plane. The fluorescence wavelength separation from the reading laser wavelength is simply achieved by dichroic mirror implementation. The absence of strong back reflection requires no polarizer and retardation plate to protect the diode laser. Due to such substantial simplification the optical pickup for the multilayer fluorescent disc can compete in construction simplicity and price with matured and well developed optical pickups for conventional CD/CD ROM disc based on the reflected signal measurement.

Another embodiment of the present invention describes the optical means which can provide the focusing and tracking error correction (FEC/TEC) suitable for substantially transparent multilayer fluorescent optical disk.

In order to provide the focusing and tracking error correction (FEC/TEC) for conventional 2-D CD the optical disk should have specially prepared land/groove relief. The information is recorded in a form of cells on the groove surface. Since all different approaches for tracking error correction like three beam, diffraction or phase techniques are based on the interference of the reflected light, there is a strong requirement on the difference in the depth between land and groove as well as between groove and cells, which is 0.1 μ m and should be precisely provided by the recording procedure. The reflection of two side beams focused on the pregrooved tracks provide the tracking error correction while a central reflected beam is utilized for focusing error correction and data sampling.

The FEC/TEC system for multilayer fluorescent disc should be substantially different, first because the disk is transparent and has no reflective layer supporting FEC/TEC system. The multilayer disk structure schematically shown in the Fig.3, contains the number of 1-2 μ m thickness active layers separated by the transparent polymer layers with 50-100 μ m thickness. Each active layer has the recorded information in a form of μ m-sized cells on or between the spiral track lines, Fig.7. Since the information and space layer can be made of the same polymers with the refractive index very close to the refractive index of polycarbonate substrate it substantially reduces the reading laser reflection and does not allow to use it as feedback for FEC/TEC system.

The signal now is represented by the reading laser induced fluorescence from the recorded cells. The FEC/TEC system is also using the same fluorescence light instead of

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reflected one and requires neither land/groove structure nor beam splitting technique. The servo mechanism requirements can be substantially simplified (1-2 μ m accuracy instead of 0.1 μ m). The same servo mechanism can be used to move the focused beam position to the desired layer.

- 5 There are several schemes which can carry out those goals. One of such approach is shown in the Fig. 5, 6. The measurements implementing 4-section photo diode permit simultaneous FEC/TEC as well as data signal detection by utilizing the only one beam approach.

- 10 In order to determine the focus position with respect to the layer position and drive z-axis servo mechanism the FEC signal should be measured by specially designed PD split into four parts. When the laser beam is focused exactly at the layer surface the differential signal from 4-section PD (S_i is the detected signal from each separate PD part).

$$S_{FEC} = (S_1 + S_4 - S_2 - S_3) / (S_1 + S_4 + S_2 + S_3); \quad (15)$$

- 15 is aligned to be zero. When the distance between the illuminated layer and the objective lens is shorter then the lens focus the laser spot size becomes larger then the pit size. The fluorescence pit spot size remains unchanged. However, since the fluorescence light source position is now shorter then the focal length, it's image spot size at the PD will be increased, resulting a positive differential signal, $S_{FEC} > 0$. When the distance between the illuminated layer and objective lens is longer then the lens focus the laser spot size again becomes larger then the pit size. In this case the fluorescence light source position is larger then the focal length. Thus, the fluorescence pit image size at the PD will be smaller then at the in-focus case, resulting in negative differential signal $S_{FEC} < 0$, Fig. 5.

- 25 For tracking system alignment the differential signal should be , Fig. 6

$$S_{TEC} = (S_1 + S_2 - S_3 - S_4) / (S_1 + S_4 + S_2 + S_3); \quad (16)$$

- 30 When the laser spot is positioned exactly at the track center, Fig. 6a, the fluorescent pit image is positioned at the center of the PD, thus the tracking differential signal is zero. It is clearly seen from the Fig. 6, that when the track position is right/left shifted towards

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to the laser spot the image position remains unchanged at the PD plane. In this case, however, the only some part of fluorescent pit is illuminated, resulting in a light redistribution at the PD plane and differential signal appearance. When the track is left shifted, Fig.6b, the differential signal becomes negative, $S_{TEC} < 0$. In the opposite case, 5 Fig.6c, the differential signal becomes positive, $S_{TEC} > 0$. The data signal is simply the sum of four separate signals

$$S_D = S_1 + S_2 + S_3 + S_4; \quad (17)$$

10 The required detection system parameters - sensitivity, bandwidth, etc.. can now be easily estimated. Suppose the CW diode laser power at 650-680nm is 1mW, the material fluorescence quantum yield is better than 0.5 and light collection system efficiency is 0.1. The signal detected by PD is expected to be about 5μW, the signal sampling channel bandwidth should be 1-10MHz. These parameters are typical for any cheap 15 silicon photo diode and do not require special and costly APD or PMT photon-counting devices. For the FEC/TEC system we can sample the data at much lower frequency, 10 KHz for instance, which will substantially increase the servo system feedback electrical signal, thus improve and simplify the FEC/TEC system parameters.

Accordingly, the scope of present invention should be determined by the 20 following claims, only, and not solely in terms of that preferred embodiment within which the invention has been taught.

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- [6]. P.M. Rentzepis, U.S. Patent No. 5,268,862.
- 10 [7]. M. Minsky, "Microscopy Apparatus", U.S. Patent No. 3,013,467 (19 December 1961).

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WHAT IS CLAIMED IS:

1. A device for fluorescent optical storage reading using single photon single beam excitation which includes a thin fluorescent information layer on a substrate having substantially reduced reflectivity, a diffraction limited source of reading radiation, a detector of fluorescent radiation, an optical system for projection of the reading radiation into the diffraction limited spot at the addressed area of information layer, an optical system for projection of the fluorescent pattern of the addressed area of information layer onto the detector of fluorescent radiation in the opposite to reading radiation propagation direction, where a spectral filter which is not transparent for reading radiation is placed between the information layer and the detector.
2. The device according to claim 1, where fluorescent optical storage includes many information layers of the same fluorescent material which are separated by transparent spacing layers, and fluorescent layers are substantially transparent, preferably having layer absorption in the range of 1 - 20%.
3. The device according to claim 1, 2 where reading device includes means for increasing absorption of the reading radiation in the addressed layer up to 10-50%.
4. The device according to claims 1, 2, 3 where ratio of the reading spot diameter to fluorescent cells width is less than ratio of layer area to total area of the fluorescent cells.
5. A device for fluorescent optical storage reading using single photon single beam excitation, which includes a thin fluorescent information layer on a substrate having substantially reduced reflectivity, a diffraction limited source of reading radiation, a detector of fluorescent radiation, an optical system for projection of the reading radiation into diffraction limited spot at the addressed area of information layer, an optical system for projection of the fluorescent pattern of the addressed area of information layer onto the detector of fluorescent radiation in the opposite to reading radiation propagation direction, where means for tracking and focusing errors corrections are based on fluorescent signals utilization.

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6. The device according claim 5, where fluorescent optical storage includes many information layers of the same fluorescent material which are separated by transparent spacing layers, and fluorescent layers are substantially transparent, preferably having layer absorption in the range of 1% - 20%.
7. The device as in claims 5, 6 where means for tracking and focusing errors corrections includes linear photo diode array, and an fluorescent image of fluorescent cell of the addressed layer is projected onto 4 adjacent photo diodes of the linear photo diode array.
8. The device as in claims 1 to 7 where means for selecting an addressed part of the fluorescent pattern from non addressed layers are utilized.
9. The device as in claims 1 to 8, where the confocal aperture is inserted in front of detector of fluorescence, to cut out the fluorescence coming from the non addressed layers.
10. The device according to claim 1 to 9 where reading device includes means to provide high frequency modulation for fluorescent signal from the addressed layer and low frequency modulation for fluorescent noise coming from the non addressed layers
11. The device as in claims 1 to 10 including electronic signal filtration means, which reduces the low frequency component of fluorescent signal coming from the non addressed layers and increases the signal -to-noise ratio.
12. The device as in claims 1 to 11 including both the electronic signal filtration means, which reduces the low frequency component and the confocal aperture in front of detector, to reduce the fluorescence coming from the non addressed layers and increase the signal -to-noise ratio.
13. The device as in claims 1, including a coherent light source, preferably CW diode laser at 620-680nm, an objective lens to focus the reading light into the diffraction -limited spot at the surface of addressed active layer, the steering motor to correct the beam tracking errors by movement of the objective lens, dichroic mirror or filter to separate the scattered laser light from the fluorescence signal and linear array of photo diodes to detect the data and the auto focusing /auto tracking

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error signals, where dichroic mirror or filter are placed between the addressed layer and the linear array of photo diodes.

14. The device as in claims 1 to 13, including multilayer fluorescent optical storage, where the tracks are recorded at the layer surface in a form of continuous fluorescent lines and the information pits are placed between the tracks.

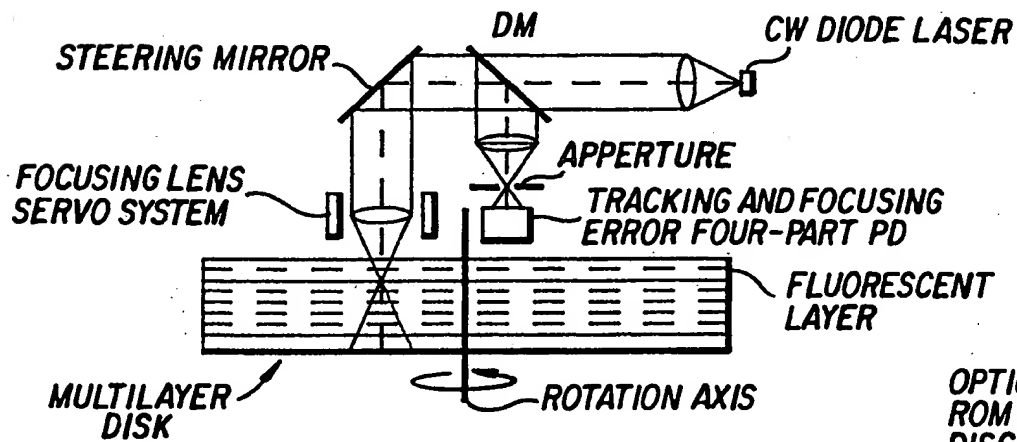
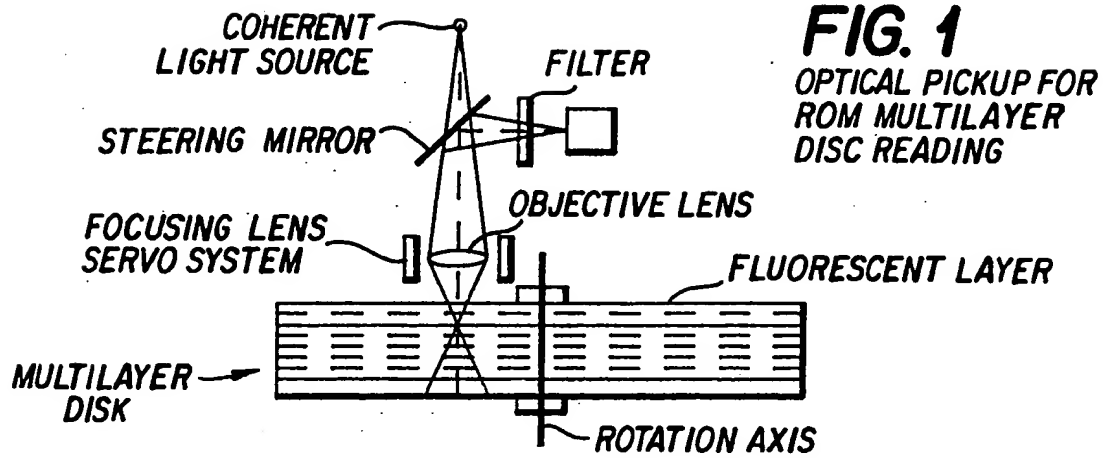
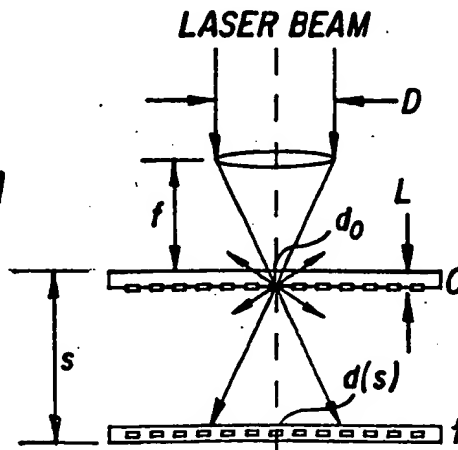
15. The device as in claims 1 to 13, including multilayer fluorescent optical storage, where the tracks are recorded at the layer surface in a form of continuous fluorescent lines and the information cells are recorded exactly at the track lines.

16. The device as in claims 1, where the system for auto focusing / auto tracking error correction utilizes the fluorescence from the continuous fluorescent track lines as a feedback signal.

17. The device as in claims 1, where the system for auto focusing / auto tracking error correction, utilizes the fluorescence light from the fluorescent cells as a feedback signal.

18. The device as in claims 1 to 17, where multilayer fluorescent optical storage is in a form of disc.

19. The device as in claims 1 to 17, where multilayer fluorescent optical storage is in a form of tape or a card or a cylinder.

**FIG. 3a**

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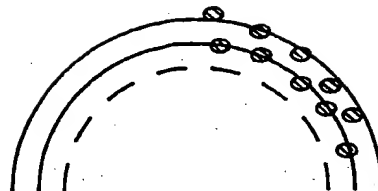
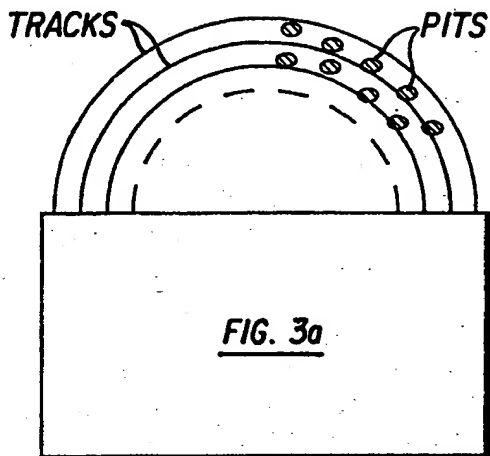
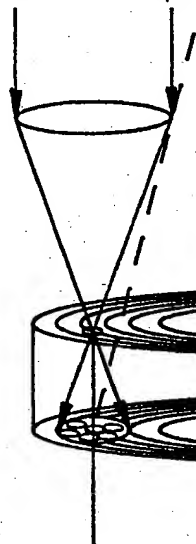
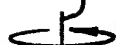


FIG. 3
FLUORESCENT
MULTILAYER
OPTICAL DISC

LASER BEAM



ROTATION AXIS



FLUORESCENT LAYER

INTERLAYER SPACE

MULTILAYER DISC

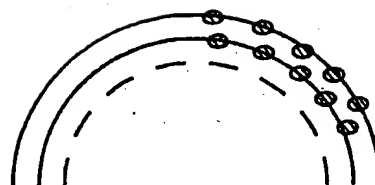
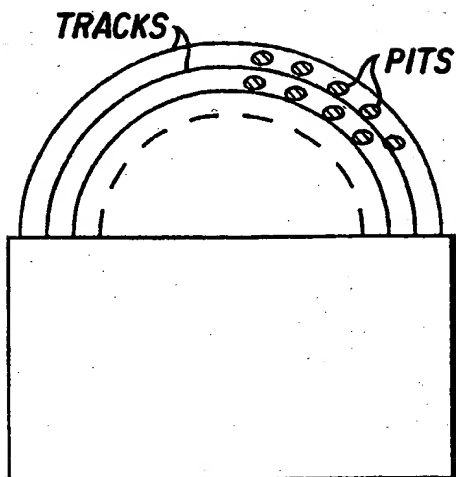
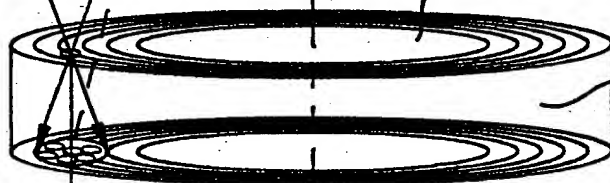
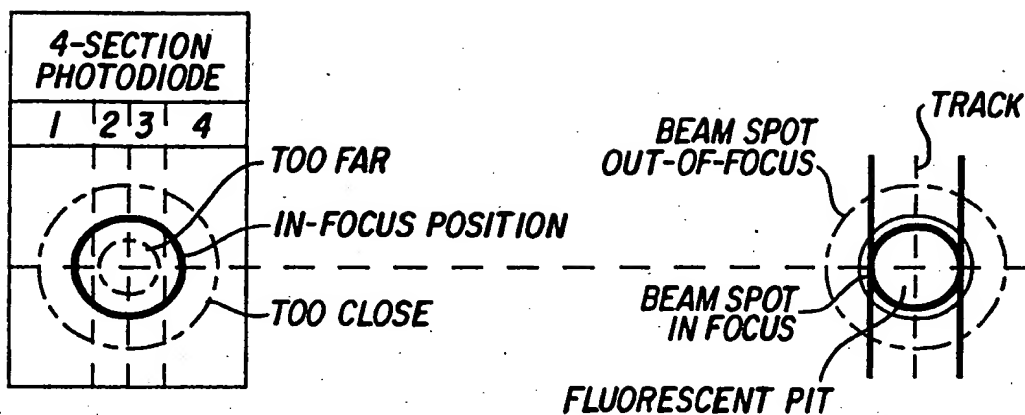
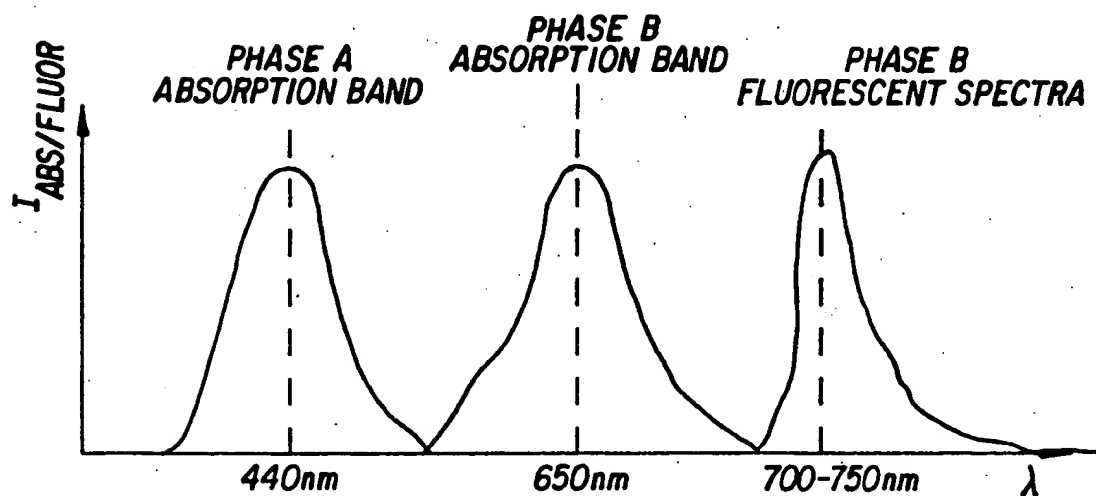
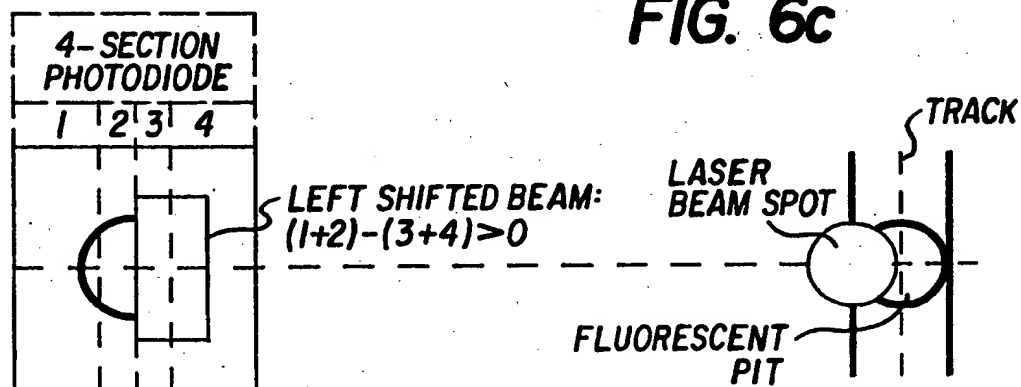
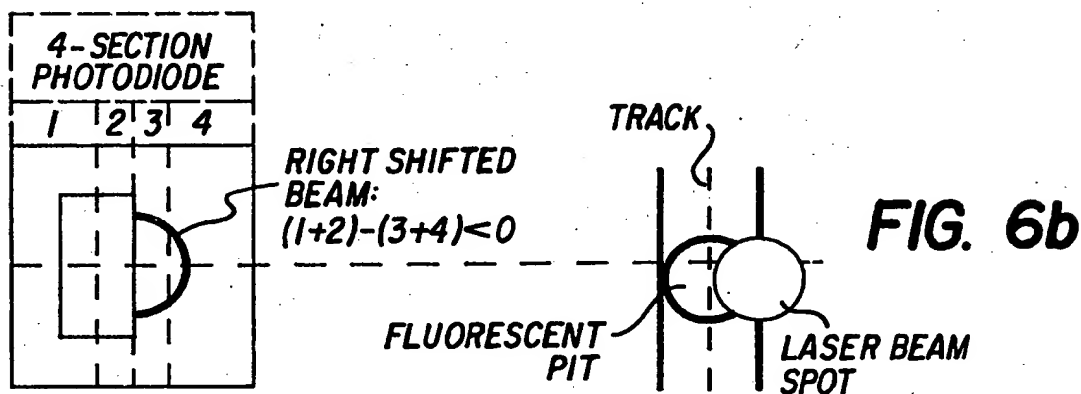
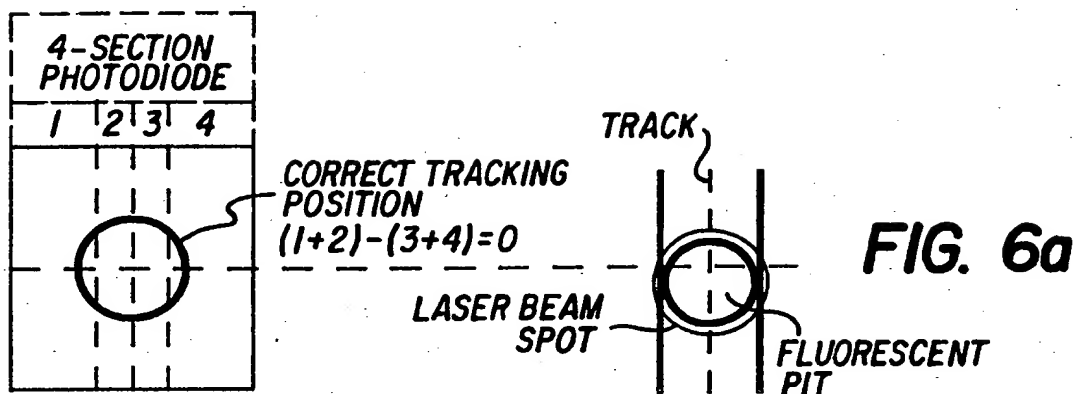


FIG. 7

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**FIG. 5****FIG. 4****SUBSTITUTE SHEET (RULE 26)**



INTERNATIONAL SEARCH REPORT

International application No.
PCT/US97/22214

A. CLASSIFICATION OF SUBJECT MATTER

IPC(6) : G11B 3/74, 3/70, 7/00

US CL : 369/94, 93, 112, 118, 107, 44.24

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

U.S. : 369/94, 93, 112, 118, 107, 44.24, 109, 44.12, 47, 58

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A,P	US 5,610,895 (IZUMI ET AL.) 11 MARCH 1997, Figs. 3, 4, 7 and 10.	1-2, 5-6, 13, 16 and 17



Further documents are listed in the continuation of Box C.



See patent family annex.

* Special categories of cited documents:	*T* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
A document defining the general state of the art which is not considered to be of particular relevance	*X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
B earlier document published on or after the international filing date	*Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
L document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	*A* document member of the same patent family
O document referring to an oral disclosure, use, exhibition or other means	
P document published prior to the international filing date but later than the priority date claimed	

Date of the actual completion of the international search

09 APRIL 1998

Date of mailing of the international search report

07 MAY 1998

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INTERNATIONAL SEARCH REPORT

International application No.
PCT/US97/22214

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This international report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☒ Claims Nos.: 3, 4, 7-12, 14, 15, 18 and 19
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

1. ☐ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
☐ No protest accompanied the payment of additional search fees.